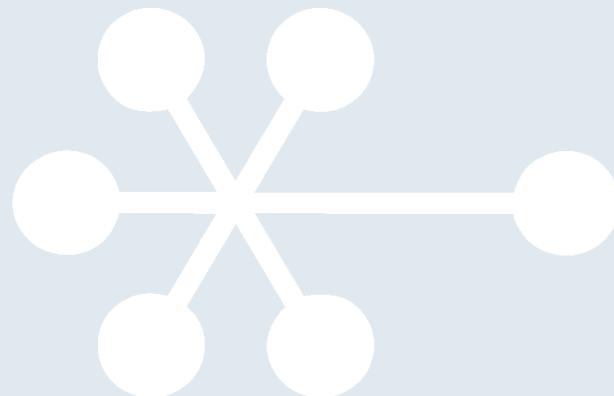
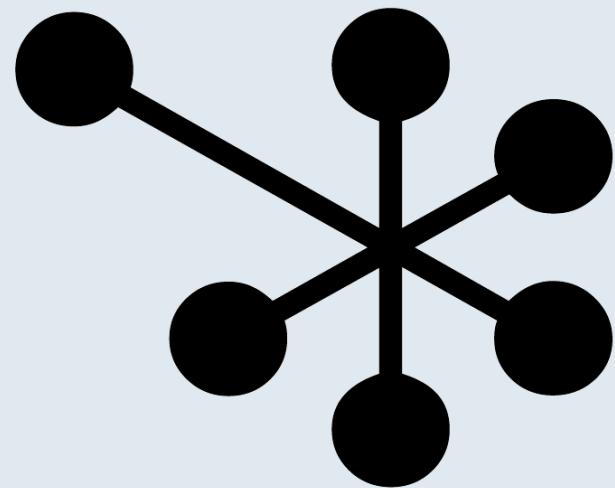


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Paldiski Tsingipada AS

Mirjam Prokoptšik



The project "Chemicals Risk Management and Assessment of Alternatives: Tools and best practices to support circularity, create more sustainable products and avoid regrettable substitution" (LIFE FitForREACH2, No. 101113947 — LIFE22-ENV-EE-LIFE FitforREACH-2) is co-financed with the contribution of the LIFE Programme of the European Union.

Paldiski Tsingipada

- Tootmine algas 2008
- ISO 9001, ISO 14001, ISO 45001
- **Kuumtsinkimise tehas**
 - Tsingikate 70-100 µm
- Haaveldamine
- Duplex: kuumtsinkimine + pulbervärv
- Passiveerimine

Bestnet

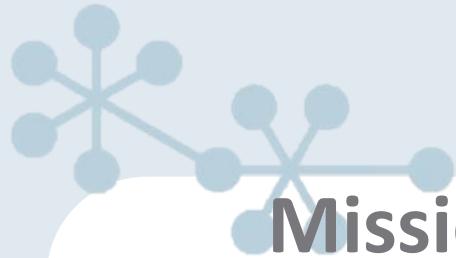
- Emaettevõte: **GROUP** 
 - Sõsarettevõtted: BNT Galva OÜ, Helon Kuumasinkitys



The project "Chemicals Risk Management and Assessment of Alternatives: Tools and best practices to support circularity, create more sustainable products and avoid regrettable substitution" (LIFE FitForREACH2, No. 101113947 — LIFE22-ENV-EE-LIFE FitforREACH-2) is co-financed with the contribution of the LIFE Programme of the European Union.

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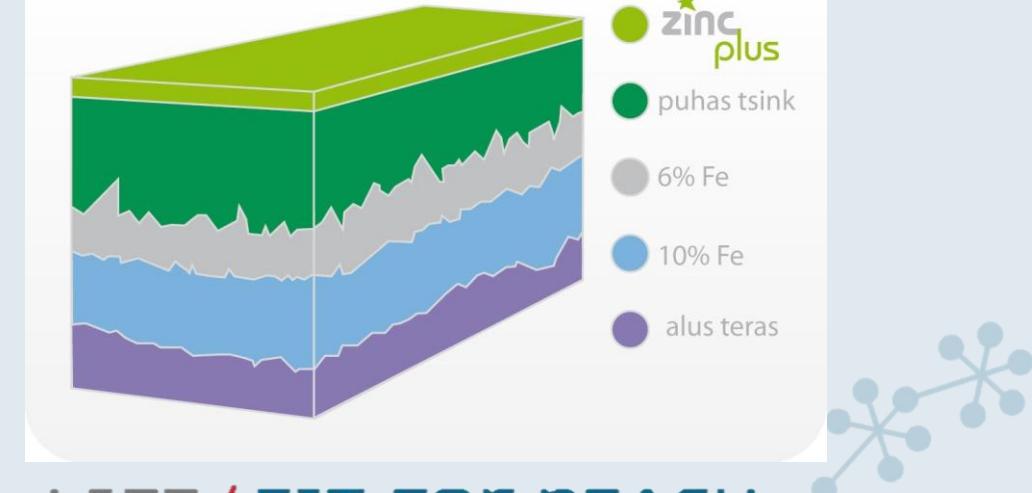
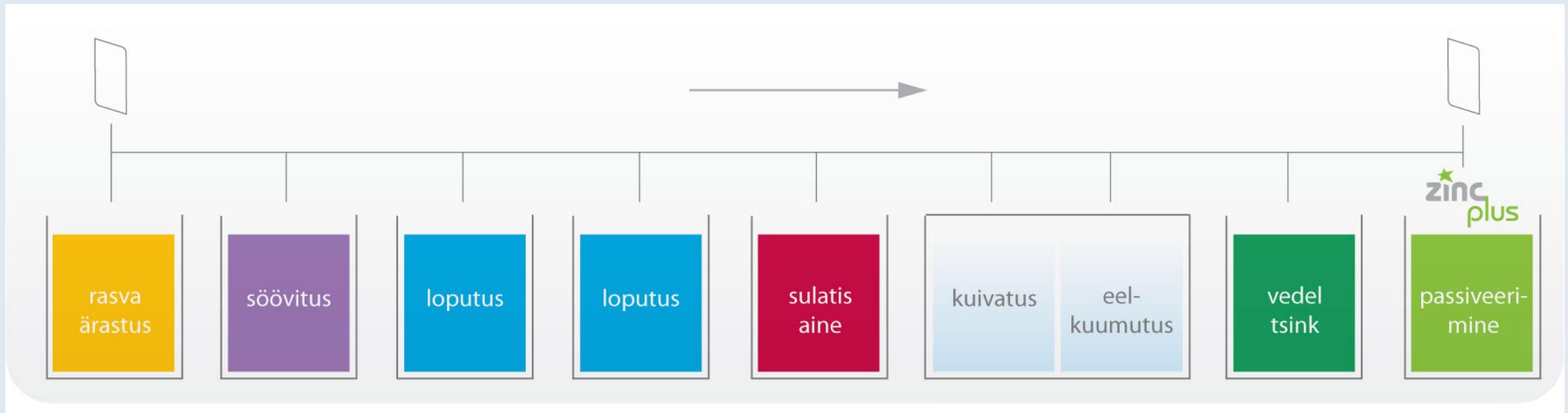
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Missioon: Kaitstes terast loome jõukust ja puhtama keskkonna.

Visioon: Säästvat mõtteviisi edendades rahuldame oma klientide vajadust ning kindlustame tulevastele põlvedele jätkusuutliku elukeskkonna.



Kuumtsinkimine



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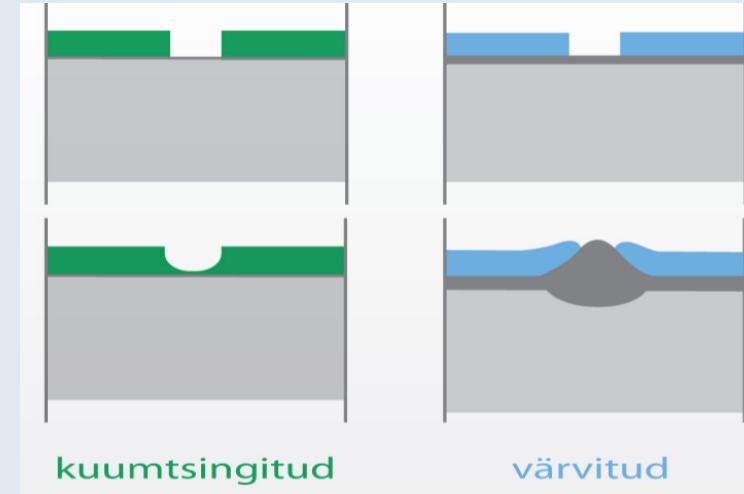
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Miks on kuumtsinkimine oluline?

- Tsinkimine võib esmapilgul olla kallis ja tekitada jäätmeid
 - **Tegu on ühekordse kulutusega, sest tsingitud toode kestab kaua**
 - **Kuni eluaegne kaitse roostetamise vastu**
 - **Kaitse nii seest kui väljast**
- Terase eluea pikendamine
- Väiksem vajadus uue terase tootmise järele
- Värvi peab korduvalt peale kandma – pikas perspektiivis suurem kulu
 - **Värv ei ole korrosioonikindel**
 - **Suur eluea erinevus**
- Tsinkimine vähendab ökoloogilist jalajälge võrreldes alternatiividega



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- Kuumtsinkimise käigus ei ole võimalik vältida kemikaalide kasutust, kuid alati on võimalik areneda ja liikuda turvalisema keskkonna suunas
- Keskkonnasäästlik ja jätkusuutlik tootmine on meie ettevõtte jaoks väga oluline
- Tahame protsesse igal moel edendada:
 - **Kvaliteet**
 - **Turvalisus**
 - **Jätkusuutlikkus**
 - **Innovatiivus ja kaasaegsus**
 - **Väiksem jalajälg**
 - **Taaskasutus**



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Läbiviidud projektit: tehase töö optimeerimine

- Rasvaärastuslahuse vahetamine happelisest leeliselise vastu
 - **Odvam hind, madalam töötemperatuur, madalam lahuse kulu, parema kvaliteediga lõppulemus**
- Doseerimispumbad ja automaatsed pH mõõturid
 - **Inimeksimuse minimaliseerimine, väiksem ajakulu, täpsemad tulemused**
- Igal protsessi vannil eraldi temperatuuri reguleerimine
 - **Väiksem energiakulu, väiksemad riskid**



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Läbiviidud projektid: soolaudu kamber

- Vastupidavustestid erinevate pinnakatete jaoks
 - ISO 9227
- Optimaalseimate parameetrite tuvastamine
- Kvaliteedikontroll tehtud tööl
 - Arenguvõimaluste hindamine
- Jätkusuutlikkuse hindamine



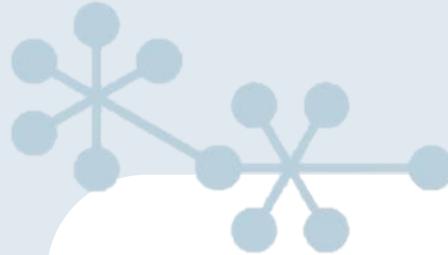
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Tulevased projektid ja ideed

- Mida teha kasutatud söövituslahusega?
 - Regenererimine
 - Ladestamine
 - Aktuaalne probleem kõikide kuumtsinkijate jaoks
- Passivaatori vahetamine keskkonnasõbralikuma alternatiivi vastu
 - Perioodiline väljavahetamine (2-3 aasta tagant)
 - Võimalikult ohutu, taaskäideldav ja jätkusuutlik alternatiiv



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Tänan kuulamast!



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